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IN THE CLAIMS

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1. (currently amended) A hole former for a manhole with an invert comprising: 1 an invert mold having an invert pipe portion with a tube aligned on the central axis of 2 the invert pipe portion, 3 a hole former having an alignment member with an aperture along the length of the 4 central axis of through the alignment member, 5 a bar for inserting in the aperture of the alignment member and the invert mold tube 6 for aligning the hole former with the invert mold. 7 2.(original) A hole former for a manhole with an invert as in claim 1 wherein, the alignment member and hole former are integral. 2 3. (currently amended) A hole former for a manhole with an invert as in claim 1 1 wherein, 2 the alignment member and hole former are aligned by a female portion on the hole 3 former mating with a male portion on the a spacer. 4 4. (currently amended) A hole former for a manhole with an invert as in claim 3 1 wherein, 2 a threaded portion of the bar engages a threaded portion of the tube to secure the hole 3 former to the invert mold. 4 1 5. (currently amended) A hole former for a manhole with an invert as in claim 1 2 wherein,

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the alignment member has a spacer portion for extending displacing the hole former

2 to from the invert mold pipe portion and mating therewith.